# PLAY WITH FIRE

ELECTRIC EFFECT FIRE GAS FIRE ETHANOL FIRE OUTDOOR TORCHES



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### **Endless Effect Fire**

NEW - THE FLAME - continuous, individual, endless effect fire - even around corners.

"FIRE ALL AROUND ..." - THE FLAME makes it possible. Endless Effect Fire can be realized in any lenght (min. 100 cm). The Endless burners are "Fluidmatic & O-Box ready" (our exclusive FILTER & FILLING System - connected with your inhouse watersystem).

**Endless Effect Fire** 

### ENDLESS EFFECT FIRE





# Endless Effect Fire combinations

The burners **"Endless 50, 100 and 150**" enables any possible combination to meet your needs and desires. Endless burner are **"Fluidmatic & O-Box ready**".





Endless Effect Burner 50

Endless Effect Burner 100

**Endless Effect Fire in the restaurant** 

### **ENDLESS EFFECT FIRE**





Endless Effect Burner 150



Endless - Inner corner Access must be possible from behind!



Endless - Outer corner Access must be possible from the front!



#### Endless Fire Box Front



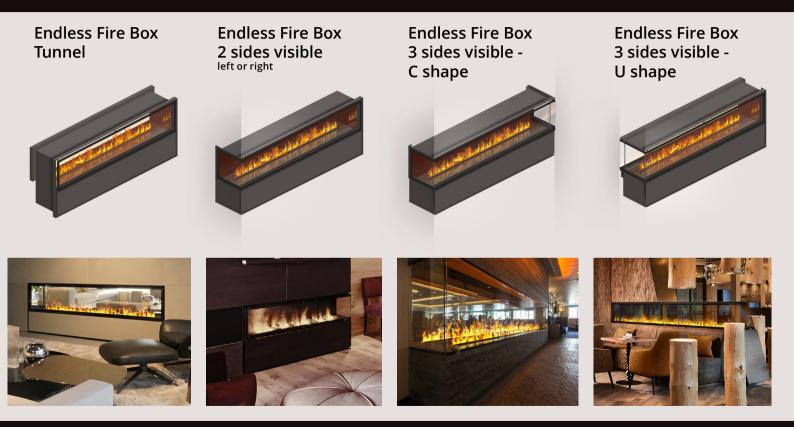
#### **Endless Fire Box**

The new "**Endless Fire Box**" is available in different lenghts: 80, 130, 180, 230, 280, 330, 380, 430, 480, 530 cm - Endless! Designs: front, tunnel, 2 sides visible or 3 sides visible ("C shape" or "U shape").



Endless Fire Box 230

### **ENDLESS FIRE BOX**







#### **Endless Fire Box - decoration**

Choose from three different confifurations -BLACK STEEL, STONE TRAY, STONE & WOOD.



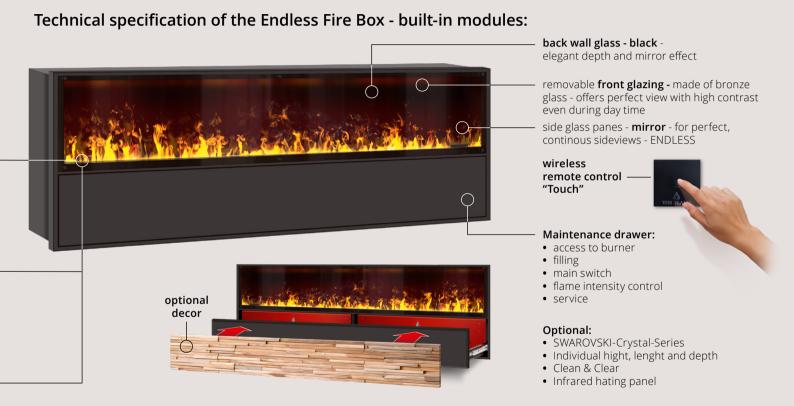
BLACK STEEL





Endless Fire Box Tunnel

### ENDLESS FIRE BOX

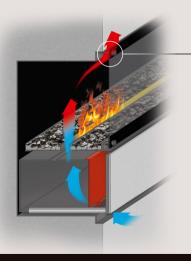






#### Endless Fire Box technology air flow

The sophisticated technology and the unique air flow are creating this indescribably authentic play of flames by **THE FLAME**.



Endless corner solution

## **ENDLESS FIRE BOX**

#### Modular system

八

Structural requirements • frame for installation and following wall cladding 4.5 cm • The air supply (side, top and bottom) must beguaranteed.

Flame lengths from 100 cm to "ENDLESS". Modular system in 50 cm intervals (100/150/200 ...)



### Supply air with flush installation



#### **Corner solution**

Versions also possible around the corner - Endless!



#### Perfect access

for filling, cleaning and maintenance. Optional support-frame plus drawer front instead of the folding shutter.









**Hip Tunnel Stone** 

### **Effect Fire**

There is no effect fire as realistic as the new **THE FLAME** fire! All you need is electricity, "**Bio-Fluid**" (distilled water) and special lamps and an ultrasonic vaporizer to make this magic play of flames, so increadibly authentic. The intensity of the flames is adjustable and thanks to the remote control it is very comfortably to operate. A ultra-fine water mist streams out and improves the quality of the air and creates a warm and cosy atmosphere. The burning time with one tank filling (manual filling) is approx. 6-8 hours.

### **EFFECT FIRE HIP 50**





### Advantages

- very realistic flames but no fire risk
- runs on distilled water
- childproot
- no risk against hot surfaces
- no chimney required
- creates a healthy indoor climate

- plug and play
- Endless Effect Fire by modular system
- adjustable flames
- including remote control
- automatic filter & filling system
- CE-approved

Very easy to install. E.g. Niche with 230V connection.







### Hip 50 Front



Our Effect Fire built-in modules are available in the following designs: front, tunnel, 2 sides visible



Hip 50 Front Steel

### **EFFECT FIRE HIP 50**

Hip 50 Tunnel



Hip 50 2 sides visible



Hip 50 3 sides visible -

C shape

Hip 50 3 sides visible -U shape









Hip 50 3 sides visible - U shape - Stone - Aktiv- & Wellnesshotel Bergfried

#### **Endless Fire Box - decoration**

Choose from three different confifurations - BLACK STEEL, STONE TRAY, STONE & WOOD.



BLACK STEEL





# **EFFECT FIRE HIP 50**



back wall glass black - elegant depth and mirror effect

removable **front glazing -** bronze glass for a perfect view with high contrast even during day time

side glass - **mirror** - for perfect, continous sideviews

receiver for handy remote control - standard

#### Maintenance drawer:

- access to burner
- filling
- main switch
- flame intensity control
- service

wireless remote control optional









#### Preparation (on site):

• A flexible power cable with current line plug and power connection 230 V

### Connection to the power supply Manual filling:

- open the control drawer, pull out the drawer
- lift up the water tank, fill it with "Bio-Fluid"
- reinsert the water tank push the drawer in



# Fully automatic filling:



#### Preparation (on site):

- **B** osmosis water pipe from the "O-Box" (drawn in the empty pipe)
- C power and control cable (5 x 1,5 mm<sup>2</sup>, drawn in empty conduit)

#### Connection:

- connection to the power and control line
- connection to osmosis water pipe

#### O-BOX READY

#### Fluidmatic

The **automatic filter and filling** system **"Fluidmatic"** for effect burners is providing comfort and safety. The permanently connected filter and reverse osmosis system - **O-Box** - is the optional "fuel sources" for electric effect fire appliances, including pump, timer and various filters.



#### O-Box - preparation (on site):

- supply fresh water
- waste water
- power connection 230 V

The power control cable and the osmosis line (Bio-Fluid line) of the Endless Fire Box are connected to the O-Box.

The **O-BOX-READY** pictogram identifies all built-in modules that are prepared for fully automatic filling!

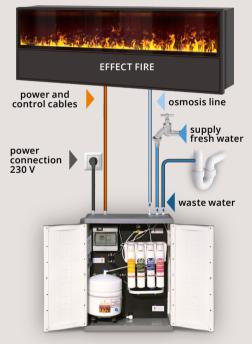


# FULLY AUTOMATIC FILLING SYSTEM

### FLUIDMATIC

### O-Box

Filling and filter system inclusive reverse osmosis system with pump, timer and different filters.







### **KITCHEN & WALL MINI**





"**Kitchen**" fits perfectly into every standard cabinet with width 60 or 45 cm. The glass hinged door provides an easy operation and is equipped with air slots to allow the effect fire to be "blazed".

With "**Kitchen**" every kitchen turns into a close get-together spot for the whole family.



Wall Mini 60 in niche

50

Wall Mini 60

"**Wall Mini**" is mounted directly on the wall or installed flush or protruding into a niche. Optionally available in width 60 or 45 cm. Side walls reflect in lacquered glass.

Kitchen 40

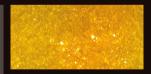
# SIT | SIDEBOARD







"Sit" is available in black or gold, with black seat made of glass, "Shiny Crushed Glass" or SWAROVSKI-"Sparkling Crystal". Different lengths from 70 to 246 cm are offered.



Shiny Crushed Glass



SWAROVSKI - Sparkling Crystal

Sideboard Panorama - black 230



Sideboard gold 180



### CUBE 50 | DRUM





Cube 50 Double Wood - Hotel Rieser







Drum 100 - individual Effect-Firepit ATLANTIS THE PALM

### **ENDLESS FIRE BOX TOP**



Endless Fire Box Top 180



## HIP WALL | WELCOME | VASE





Hip Wall XXS Family Natur Resort Moar Gut





Vase Medium black



# RAILWAY | BAR 200 GOLD | CEILING | NEST 8.0 | EYE





### **INNOVATION LOW & SPHERE**



The new "Low" model fits perfectly into the room structure and offers a beautiful, romantic campfire ambience. Due to the LED ambient lighting, the noble fire table "LOW" appears to float above the ground as a stone, steel or wood disc. The glazed fire basket with revolving door "guards" the fire and lets it flames shine with even more contrast.

Also available as gas fire and ethanol fire.

Available in different diameters, square or rectangular. standard: 150, 175 or 200 cm.



"Sphere" - the latest creation from THE FLAME. The fireball is attached to the ceiling and thus floats in the room, just above the ground, several in a high lobby, above the pool in the suite ... wherever - an eyecatcher of luxury, coolness and innovation. With many different color options the "Sphere" becomes a highlight in every ambience.

Available in many colors and surfaces. Standard: gold matt, ø100 cm, firebox approx. ø65cm

### SPARKLING CRYSTAL

Sit Gold with Sparkling Crystal

Hip Front with Sparkling Crystal - back wall

**Sparkling crystal fire** - The new exclusive line "**Sparkling Crystal**" with it's combination of electrical effect fire and incredibly sparkling crystals, appear almost alive in the romantic light of the flames and will give you a goosepumping thrill. Not only the geographical proximity to the crystal market leader "**SWAROVSKI**" gave rise to the idea of adding an additional glamorous touch to our beautiful fire places. Let yourself be enchanted by the interplay between fire and sparkling crystals. All our "SPARKLING CRYSTAL" models are coming

with a "SWAROVSKI Crystal Pen" as a gift.





Back wall Hip Front or Endless Front

Sparkling Crystal -Seat Sit or Sit Cage or the counter-top of "Bar 200 Gold" Bar 200 Gold





### FIRE + LIGHT





"Fire + Light"- THE FLAME presents a world premiere in the innovative combination of fire and light with a 3D flame. The new series "Fire + Light" for indoor use will be available in various designs. Individual solutions and our fully automatic filling system complete this new range. The super slim LED effect torch burner, the latest invention from THE FLAME, allows unprecedented creations and fire solutions in the interior area. Only electricity, "Bio-Fluid" (distilled water), bulbs and an ultrasonic nebulizer conjure up this fire fantasy.

Torch Table

Cage Torch

Pathway Gold

### MOVIE STAR | HOLLY-WOOD



#### Movie Star Large with frame surround brown-grey wolf

"Movie Star" - Beautiful, romantic log fire with a glow, flying sparks and acrackling effect. The latest-generation effect fire - incredibly realistic. Only electricity (230 V), actively lit decorative wood, video and visual "ghost" effects make this dream of a fire possible. Ideally suited to all areas of the home and in particular public areas in shops, hotels, restaurants and many more places.



7 Movie Star Large - individually

- easy to operate with remote control incl. volume control
- easy to install/slot into niche
- frame surround available in different
- crackling and spitting effect
- no need to top up, clean, fire safe
- optional timer switch
- optional wall mounting Movie

NEW: Holly-Wood - 3 sides visible

### NEW 2024 ···· HOLLY-WOOD ···· 3D VIDEO-HOLOGRAPHIC FIREPLACE "





"Hotel & Home Interior " - Sophisticated living thrives by creating a harmonious overall impression where one element suits and complements another! That is why **THE FLAME** has now extended its exclusive fire program of quality lighting features with LED real wax candles. Noble, flickering candle tables and lanterns (all controlled by remote control and with a flexible timer) set the tone and give any room a warm, soft glow. Enjoy the candlelight and flames with no soot or fire risk - but with an easy-to-use timer. Your candles "light" themselves. You will be enchanted and inspired.



LED Candles with remote control





TFTOP

**Table luminaires** 

TFTROLL

TFMOVE

**TFHUMBLE** 

**TFOMBRELLINO** 

TFSVAMP

LED wax candles with an incredibly realistic real flame effect and a radiant body conjure up this romantic ambience of light and fire.

TFSEOUL

TFCOIL



Gas fireplace insert Front



#### THE FLAME gas fireplace inserts

The new generation of **THE FLAME** gas fireplaces is powered by natural gas or LPG. In an open decorative fire version or a closed fireplace version for heating, they are able to meet any individual needs. All fireplaces (up to a lenght of 7 m) are available in the front, tunnel, 2 sides

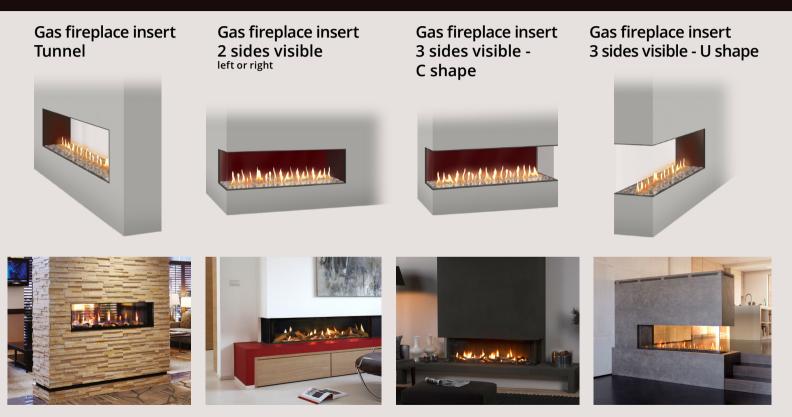
visible or 3 sides visible ("C shape" or "U shape"). Needless to say, **THE FLAME** offers the according airexhaust system.





Gap Gas Front

## GAS FIREPLACE INSERTS



Enjoy our latest technology "LOGFIRE"with super-realistic fire - flames direct out of logs.



### GAS FIREPLACE | INSERTS BURNERS | TORCHES

### OPEN OR CLOSED GAS FIREPLACES



**Open gas fireplaces** offer a romantic, open-fire experience. It is possible to satisfy every individual desire. The combustion is regulated by the air in the room or by means of a fresh air conduit. Gases are discharged through a chimney, moisture-resistant if possible.



**Closed gas fireplaces** offer a safe fire experience, coupled with the best heating solution through openings for the hot air (convection). The supply and exhaust system (concentric fireplace) provides a single conduit for exhaust and combustion air thanks to the double-wall structure. In this way it works independently of the air present in the room. With our set of decorative ceramic "wood", decorative stones and Superglow with an incandescent effect, you can create an incomparable image around your fireplace.

### Firebox

Our optional ceramic wood sets, decorative stones and Superglow are offering a incomparable fire ambiance.









# LAS | FAN-FLEX-FLUE

### **Balanced Flue System**

The balanced flue system by **THE FLAME** is a concentric stainless steel chimney with two parallel

passageways. The inner pipe works as an exhaust pipe for smoke/gas and in the annular gap between inner and outer pipe the fresh combustion air is simultaneousely sucked in.

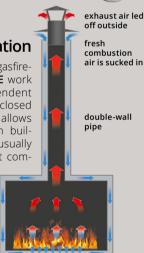


#### Mode of operation

With this system the gasfireplaces of **THE FLAME** work completely independent from room air as a closed system in itself. This allows for its installment in buildings, which would usually not provide sufficient combustion air due to

their airtight construction. **THE FLAME** -

State of the Art.



closed system

### Fan-assisted exhaust system - Fan-Flex-Flue

Fan-assisted exhaust system for flexible installation of the exhaust and combustion air pipe. The pipes can be routed flexibly, in the floor, on ceilings, on walls, etc. even downwards for about 160 cm. An exhaust fan supported by various (flow switch, speed control, etc.) guarantees the optimum flue draft and secure removal of exhaust gases. The Fan must be installed with a minimum distance of 5 m from the fireplace.



#### Unique, individual controls

- remote control
- wall switch
- timer
- clock timer

- motion sensor
- dimmer switch
- · iBus and much more
- THE FLAME Gas-App

#### THE FLAME Gas-App Optional for control of all gas appliances.









Gap Gas Tunnel

Gas Box - plug & play NEW - by THE FLAME - gas fire-

place inserts for built in or as a stand-alone version. Made of galvanized steel with adjustable feet. Including control and comfort remote control.



### SMART HOME SYSTEM | PREMIUM SAFETY SYSTEM

#### **Smart Home System**

Control via a "Smart Home System" is now the most popular way of operating our fire furnitures. The integration takes place via an interface in the receiver (gas fire) or directly as an impulse to the device (effect fire).

We gladly give tips on programming, cable routing or actors to you. Thus, fully automated individual control is now a reality.



**Program mode** Each of 8 programs can be set to go ON and OFF

temperatures.

at specific times at set

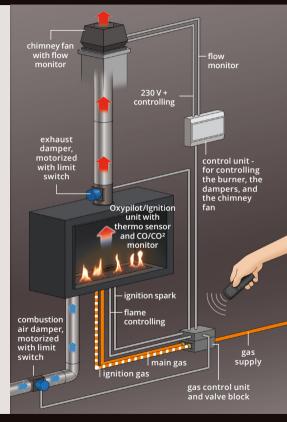


Thermostatic Mode The room temperature is measured and then compared to the set temperature.

#### Premium Safety System

Process

- Starting of system through manual remote control, wall switch, or external signal (timer, twilight switch, motion sensor, i-bus, etc.).
- 2. Automatic opening of combustion air and exhaust air damper until limit switch contact is triggered (control unit).
- **3.** Subsequent start of the chimney fan until flow monitor registers the outward air flow and removal of the exhaust gases is therefore ensured (control unit).
- Subsequent ignition of pilot gas light in the gas burner by electric spark and measurement of continuous flame and combustion air quality (Oxypilot).
- **5.** Subsequent start of the gas burner by though automatic opening of the main gas supply to the burner (Oxypilot).

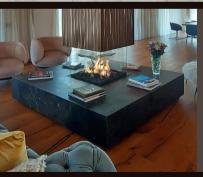




# GAS FIREPLACE | INSERTS BURNERS | TORCHES

### PANORAMA 70 | 130





"Gas fireplace Panorama" offer the perfect **360° view** on their gas fire. As a fiery, central view, "Panorama" gives each room a special touch.



#### Gas fireplace Panorama 130 built-in

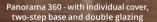


Several optional hoods and bases and a lot more features of the "Panorama" gasfires are offering a hugh variety.

Panorama 70

Panorama 70

### PANORAMA | 360° | 270°







Panorama 270 - with cover and single-step base



### ROUND LOG | FLAT | VASE



Round Log (Black)



### Make your dream home a reality today!

With **THE FLAME** you can create rooms for relaxation and wellbeing. An open fire, blazing flames and a pleasant room climate are very inviting for resting and leisure. Fire furniture from **THE FLAME** does not require the insertion of a flue, and it is appropriate for all living areas. You can set it up easily, fill it with fuel, light it and enjoy the glorious fire. "**BIO-FUEL Indoor**" (fluid alcohol-based fuel) is produced from renewable raw materials, it is food-safe, it produces no smoke when it burns and it leaves no residue at hot air (1.5-2.9 kW). It saves that tiresome need to chop wood, with no dangerous sparks, soot or ash.

# TURN | SQUARE | BLACK | LODGE

Turn with matching wood grain ceramic pattern



- THE FLAME ... indulges the senses!

- aroma slot for scenting
- glow wool with an incandes-



burner with decorative stones

aroma slot with fragrance oil





Lodge 110 (stainless steel)



# **ROCK | TOWER | CONVERSION KIT**



Rock (stone creme-beige)



Premium conversion kit



### THE FLAME ... wherever you want it!

**THE FLAME** offers a number of high-value decor fire furniture and is something of a perfect eye-catcher. Use **THE FLAME** wherever you want (living room, kitchen, terrace, garden, reception area, lobby, restaurant, suite, wellness area, ...)! To ensure an optimal use of **THE FLAME** products in a public area, we are ready to provide you with individual documentation appropriate to your boiler room depending on the details of the size of the room and the air exchange that you submit to us.

### SAFETY

### Filling - Ignition - Regulation

#### 1. Bottling

**THE FLAME** products have a tap which allows forthe safe bottling (stopping) of combustion fuel.

#### 2. Filling

You receive a filling container whose designated capacity is that of the given boiler, to prevent any overfill.

#### 3. Ignition

You receive an ignition and regulation key, so that you will in no way "burn your fingers".

#### 4. Regulation

All "Free-Flame Burners" and band burners can be regulated!



### Always be safe ... with THE FLAME!

### Stability

All **THE FLAME** fire products are tested for stability! No systems or devices are located on rollers and torches are reinforced or equipped with a sway or splash guard.

### Ventilation

The bottom-up ventilation of all fire areas / systems doesn't just offer only an optimal complete combustion and with it a fine high flame; it is also the best security measure in the event of any misuse by the user. With the reduction of hot steam above, risk of injury is almost eradicated

### **Contact protection glass:**

Contact protection glass profiles for all models prevent direct access to hot components by small children (as well as "big children"!).

### Double glazing

Ventilated double glazing with built-in appliances eradicate the risk of burning on hot glass surfaces (optional).













### GAP

air grille

Gap with room air



Gap 3 sides visible U shape

### BIT

air grille



Bit with room air

glass sliding

fire space with slit burner Free-Flame medium

air grille

Bit Tunnel



# LODGE | TENT | TURN | SPIT | GARDEN







Spit AA with Spit BB cupburner



### THE FLAME ... outdoors!

All **outdoor fire places** and patio heaters by **THE FLAME** will give a particularly stylish touch to your garden, terrace or winter garden. Ideally appropriate for halls, lobbies, reception and

entrance areas. You can choose to operate on ethanol, natural gas NG or liquid gas LPG.



# BENCH | BINE | ARTIS | YACHT



Bench patina 150



**Bine Chrom** 







Bench round patina 200

Yacht



### GASBOX | GAS BUILT-IN BOX



#### Gas built-in Box plug & play 180



#### Gas Box plug & play

Optionally available in "stainless steel", this gas burner/insert can be operated outdoors or as a stand-alone version also. It comes with matching con-

trol and "comfort remote control".



### DOMINO | GASBOX SQUARE 40



Gas Box Square 40 in Lodge with base Gas Box Square 40

Gas built-in Box Domino - can be freely combined



### GAS FIRE TABLE



#### Gas Fire Table Lounge

### Gas Fire Tables

Gas Fire Tables by **THE FLAME** are fueled with LPG and easily ignited by remote control. The gas bottle is easily accessible in the base. The dimensions of the gas fire tables can be individually adjusted.





Gas Fire Table black 210 x 120 - wooden inlay



Gas Fire Table Lounge in concrete look

# FLARE | BOWL | CUP | CONE | STEELO



#### Gas torches

THE FLAME gas torches are the only ones of their kind. Made of two parts, the burner and the support for the torch, your creativity is set no limits. Anything is possible! Whether using natural gas (methane) or LPG - all the gas torch burners can be lighted remotely either manually or in a fully automatic mode. There

are also autonomous torches that work on gas cylinders.









Torch Cup



### FLARE | VASE | GAS BOX ROUND





Gas built-in box plug & play 20 Round

 Outdoor - GramatAim

 The rme Bad Ischel



# NAPOLI | VENUS | SIENA



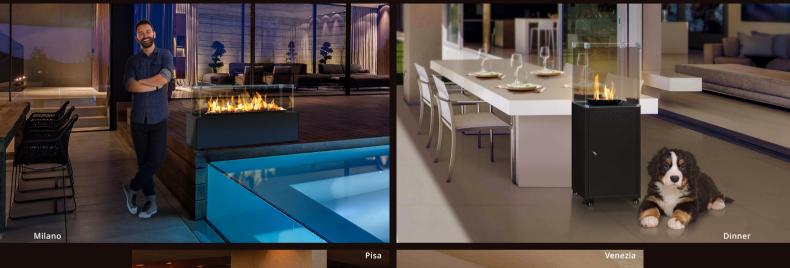
Napoli black







# MILANO | DINNER | PISA | VENEZIA





# TORCH | LOUNGE | ARYA | SANSA

















#### 













Gas Box plug & play



Gas Box Domino



Gas Box Square 40

#### **Gas Surface Burner**



Gas Surface Burner





### **Gas Fire Table**



Gas Fire Table 210/120

Gas Fire Table Lounge

Gas Fire Table Lounge Mini

ALL & U. CLAR

Gas Fire Table Lounge in concrete look



Gas Fire Table Sansa







Lodge with base

Bench

Tower



#### **Free Standing Fire Furniture**



#### **Installation Decoration Fire Pieces**







Gap

#### **Ethanol Burner**

Burner



Band Burner

Torch

Burner





Fleece Band Burner





#### **Fire Bowl / Terrace Fireplaces** Lodge with base Lodge Garden Tent Outdoor Bench Turn Vase Torch Vase Spit AA Spit BB Steelo Artis Flare Bowl Torch-V On Top Wall Torch

#### Outdoor-Wood





Bine

Steelo Wall

Artis Wall



Gas Torch Bowl Gold



#### THE FLAME GMBH

Schalserstraße 41 · A-6200 Jenbach Tel. +43 5244 62592 · www.theflame.at info@theflame.at